

Electronic Environment Monitoring for cleanrooms the ideal answer?

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Introduction

- Various systems out there
- Better than manual or different
- Experience of the Royal London PMU
- Pros and cons of electronic monitoring
- Considerations for operating an electronic system



Mobile Phone

- My mobile phone
 - It calls
 - It receives
 - It texts
 - It surfs very slowly
 - Plays music
 - It is an alarm clock and diary
 - It fits in my top pocket
 - The battery last 5 days



Smartphone

- It calls
- It receives
- It texts
- It surfs very fast
- Plays music
- Watch video
- Play network games
- It is an alarm clock and diary
- The battery last 1 day



Environmental Monitoring

- Manual processes
 - Particles
 - Temperature (room, fridges, freezers)
 - Pressure
 - Humidity
 - Air flow



Manual operations

Advantages

- Minimal data interpretation?
- Not dependent on electronic technology
- Easy to train and execute?
- Robust?

Disadvantages

- Deviation awareness is passive
- Reliance on individual readings
- Interpretation (magnehelic readings)
- Time of reading
- Calibration of equipment
- Variety of monitoring equipment and accredited staff



EMS

Various manufacturers provide systems that:

- Displays
- Records
- Monitors

Such parameters are normally room/ equipment environmental factors which are compared against measured values against fixed alarm limits



Capability of EMS

- Continuous readings
- Visual alarms and audible notifications (texting possible)
- Temperature, pressure, particles, anything that can produce an electrical signal.
- Unmanned..... but needs regular observation



URS

- Simple or complex depends on your needs and budget
- Number of rooms need monitoring
- What needs monitoring (temperature, pressure, humidity, particles, specialist requirements)
- Methods of recording, monitoring, reporting and Alarming
- Equipment integration (LFC, Isolators etc)
- Security and Contingency



Barts Health PMU and CPU

- Scale a bit different to most radiopharmacies but the principles are the same
- Operational since mid 2006
- Multiple Distinct areas
 - PMU
 - Non-sterile
 - Laminar Flow Cabinet Rooms
 - Negative Isolator room , Positive Isolator Room and Gassing Isolators Room
 - CPU
 - 5 rooms
 - 4 negative pressure isolators
- 30+ rooms being monitored across 2 sites
- **Leading to over 200 data gathering points**



Design Considerations

- Access (roof void, panels etc)
- Future proofing
- Lifecycles
- Future standards
- Additional Equipment
- Networked or localised
 - Wireless or wired **can the signal get past shielding / walls**
- Remote access (QA off site)



Costs

- Set up
 - Depends on size of unit and requirements
 - Which system
 - Could be in the region of £100K's
- Maintenance
 - Routine PPM (£10K's/year)
 - Repairs – depend on nature of problem and robustness/ quality of original equipment



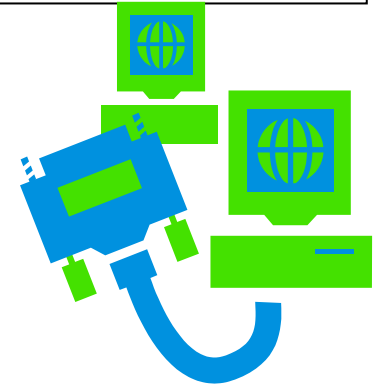
Hardware and Software

- A PC running enVigil comprising client and server applications, configured to provide a user interface and perform data acquisition, alarm functions and logging. UPS 30min data backup. Main PC in QA, View Mode entrance to PMU, Remote PC in CPU at Barts
- Particle counter units have associated control units and vacuum pumps
- Pressure sensors monitor absolute room pressure or differential pressure between isolators + their associated room
- Temperature sensors monitor temperature in rooms, fridges, freezers and incubators
- Common LFC alarms indicating an alarm has occurred in one of the units in the room but not the exact nature
 - Missed at handover



Installation

- Hardware-
 - cabling, probe positions, sensors, transducers (datascanner)
 - Computers and associated printers
 - monitors/ remote screens
 - Equipment/location identifier tags (fridges, freezers, isolators, laminar flow cabinets, rooms)
- Software
 - Each company has own program
 - Antivirus
 - Networking
 - Operating system and upgrades



Validation and Setup

- Validation

- FAT according to URS
- SAT
- IQ
- OQ
- PQ

- Setup

- Parameter
- Alerts Limits
- Alert Delay
- UPS (30 mins)
- Backup
- Schematic labelling
- Reports



Security

- Wireless vs wired
- User access
- Administrator
- Network issues
 - Designated server, organisational server
 - viruses
- Data storage and recovery



System Maintenance

Routine

- Alarm acknowledgment
- Perform at least a daily check
- Routine interrogation when an alarm situation occurs + report significant excursions to QA/ Production management
- Comments entered where a cause can be attributed
- Historical report/ trending e.g. clinical trial fridge temperatures

Periodic

- PPM
- Annual calibration
- 6m system health check on main PC + View Mode PC
- 6m vacuum pump check
- 12m calibration of particle counters, temperature + pressure sensors
- 12m filter/vane change on vacuum pumps
- Lifecycles issues

Could be a full time job just looking after the system



Data generation and interpretation

Y axis scale(s). One is present for each parameter being trended. Each is colour coded to match the parameter's colour.

Point descriptors, values and units. Values shown are current values in real-time mode, or the value under the cursor in historic mode. Values in alarm are shown on a red background.

Click to choose a start date and duration for trends and reports

Click display a reconciled alarm report

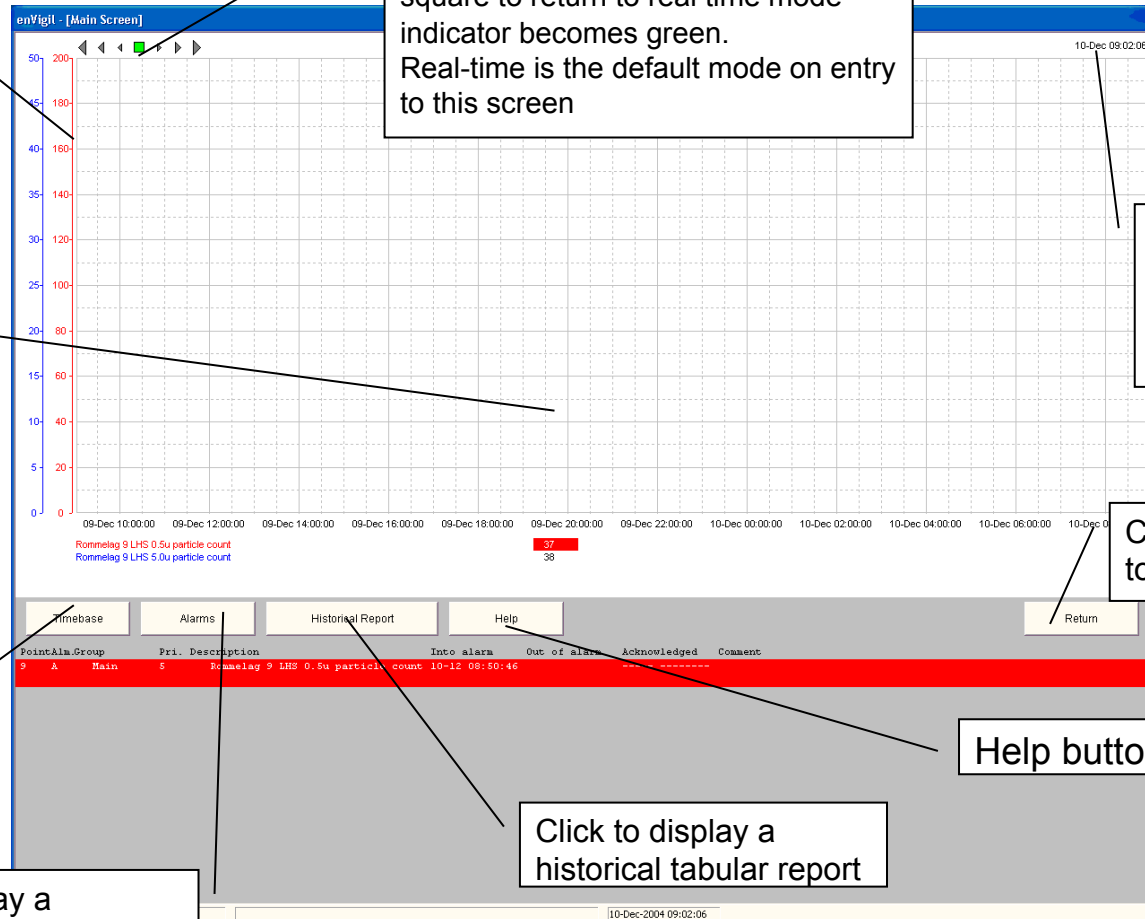
Time scroll controls. Indicator is red if trend is in historic mode. Click the red square to return to real time mode – indicator becomes green. Real-time is the default mode on entry to this screen

Clock shows current time in real-time mode, or time of cursor in historic mode.

Click to return to main screen

Help button

Click to display a historical tabular report



Data trending



Data overload



“The greater our knowledge
increases the more our ignorance
unfolds.”

President John F Kennedy



System Failure and Contingency

- We have information from a BMS but still need information for localised equipment
- What will you do
 - Back equipment
 - Temperature data loggers
 - Min/max thermometer
 - Manometers
 - Amemometer
 - Portable Particle Counter

• Failures

- Power supply
 - Interruption
 - Surge from restart
- Lifecycle (component failure)
 - ? years
- Calibration failure/ delays
- Damage to equipment with abnormal practise
- Viruses
- Computer hardware failure

There's your problem!



Quality Assurance and the QMS

enVigil - [RLH_PPS]

File Edit Help

Barts and The London NHS Trust
Royal London Hospital

Pharmacy Production Suite

PHARMAGRAPH

System Health

Particle Counter Control

Particle Counter Timed Control

View Audit Log

View Pressure Panel

View SE, S/B

BMS Output Inactive

Point	Alarm Group	Prs.	Description	Into alarm	Out of alarm	Acknowledged	Comment
26	A	Main	1 152 Isolator Room B Pressure	02-03 16:00:56	02-03 16:01:45	02-03 16:14:40	door open too long
26	D	Main	1 152 Isolator Room B Pressure	02-03 16:00:23	02-03 16:06:52	02-03 16:14:40	door open too long
19	D	Main	1 135 Assembly Area Pressure	02-03 15:50:46	02-03 15:51:28	02-03 16:15:14	Under investigation by Shanksa
301	B	Main	1 130 ROOM 0.5um cfm Particles	02-03 15:38:51	02-03 15:39:51	-----	-----
301	B	Main	1 130 ROOM 0.5um cfm Particles	02-03 15:36:51	02-03 15:37:51	-----	-----
301	B	Main	1 130 ROOM 0.5um cfm Particles	02-03 15:29:51	02-03 15:24:52	-----	-----
19	D	Main	1 135 Assembly Area Pressure	02-03 15:05:34	02-03 15:05:38	02-03 16:15:14	Under investigation by Shanksa
98	D	Main	1 144A Materials Entry Pressure	02-03 14:44:51	02-03 14:44:58	02-03 16:15:32	door open too long for loading

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enVigil - [RLH_PPS] Document - WordPad 16:15

Snap Shot details

- Green indicates no alarms
- Red indicates at least one alarm present
- Flashing indicates unacknowledged alarms
- Cyan indicates particle counters are off
- Magenta indicates physical error e.g. Datascan Solo failure
- Click to review a rooms or equipment parameters
- Recent alarm list is displayed
- System Health indicates state of the system, provides info on disk space, particle counter failures, vacuum pump failures and communication from Datascan solo devices



Common Issues

- Particle Counting
 - Pump failures
 - Cap left on
 - Can not be in operation due to alcohol damaging the sensors
- Power Interruptions
- Explaining excursions (clinical trials, calibration breaks etc)



Tweaking the system

- When to run particle counters
 - Timed control or operator start
- Pressure decay tests not possible when running particle counters
- Alcohol and hydrogen peroxide damages particle sensor
- Defrost cycles on fridges within limits and delays for alarms need risk assessment against product integrity



Conclusions

- Greater Degree of Quality Assurance
- Far more details of the integrity of your environment
- Remote access to data
- Alarming as an active and not passive process
- Requires more time resource and attention
- Increases costs

